



Farmer-owned with global connections

**CHS McPherson Refinery Inc. Pipeline**



CHS operates 5 five distinct lines that transport various refined products to and from the refinery and underground storage caverns in Conway, KS. These five lines carry gasoline, NGL's, butane, propane and pentane.

In addition to the refinery and products pipeline, CHS's facilities include a regional office at McPherson and a crude oil trucking fleet of approximately 80 transports which operate in western Kansas. CHS also owns 100% of Jayhawk Pipeline, L.L.C., 100% of Kaw Pipe Line Company and 50% of Osage Pipe Line L.L.C.

**Jayhawk Pipeline, L.L.C.**



Formed in 1957, Jayhawk Pipeline is 100% owned by CHS Inc. based out of McPherson, Kansas. Jayhawk currently transports approximately 140,000 barrels per day of crude oil in both intrastate and interstate commerce, and is connected to all the major crude oil pipelines in Kansas. Jayhawk has over 70 employees. Jayhawk Pipeline, LLC operates over 1,000 miles of regulated pipeline throughout Kansas, Nebraska, Oklahoma and Texas and is the operator of Kaw Pipe Line Company and the Hooker-Clawson Pipeline.

**Kaw Pipe Line Company**

Kaw Pipe Line Company is 100% owned by the CHS McPherson Refinery Inc. and is operated by Jayhawk Pipeline, L.L.C.. Kaw includes approximately 270 miles of active pipeline located in 8 Kansas counties. Kaw receives crude oil from various truck unloading stations throughout central and North Central Kansas. Crude oil received is transported to delivery points near Chase and Lyons, Kansas.

Kaw Pipe Line Company's highest priority is the transportation of crude oil throughout its system in a reliable, safe and environmentally friendly manner. Kaw is dedicated to these goals and is committed to meet or exceed applicable pipeline rules and regulations.

**COMMITMENT TO SAFETY, HEALTH & ENVIRONMENT**

CHS Inc. is committed to participation in public education and environmentally furthering the general awareness of the public to the issues surrounding our pipeline operation.

This has included the development, implementation, and management of a Public Awareness Program (PAP). Through these efforts, the operator will enhance public safety, further protect the environment, and reduce the risk of third-party damage to the pipeline system.

The company and its management will provide the needed support, resources,

and funding required to accomplish these goals. CHS's highest priority is the transportation of petroleum products throughout its system and in a reliable, safe and friendly manner.

CHS is dedicated to these goals and follows all applicable pipeline rules and regulations. Ensuring the mechanical integrity of its pipeline system is an important ingredient toward accomplishing our goals. To this end, CHS has created and implemented a comprehensive pipeline Integrity Management Plan (IMP). For additional information, contact us via email, phone or visit our web site as listed above.

**24-Hour Emergency Contact:**  
**CHS McPherson Refinery Inc. Pipeline**  
**1-844-721-6611**  
**Jayhawk Pipeline, L.L.C.**  
**1-888-542-9575**  
**Kaw Pipe Line Company**  
**1-888-542-9575**

<b>PRODUCTS/DOT GUIDEBOOK ID#/GUIDE#:</b>		
Butane	1075	115
Crude Oil	1267	128
Diesel Fuel	1202/1993	128
Fuel Oil #1 & #2	1202	128
Gasoline	1203	128
Natural Gas	1971	115
NGL's	1075	11
Pentane	1265	128
Propane	1075/1978	115

**KANSAS**  
**COUNTIES OF OPERATION:**

**Conway Pipelines**  
 McPherson

**Jayhawk Pipeline, L.L.C.**

Barton	Osborne
Butler	Phillips
Clark	Pratt
Comanche	Reno
Ellsworth	Rice
Harvey	Rooks
Haskell	Russell
Kiowa	Sedgwick
McPherson	Seward
Meade	Stafford
Morton	Stevens

**Kaw Pipe Line Company**

Barton	Rice
Ellis	Rooks
Graham	Russell
Ness	Trego

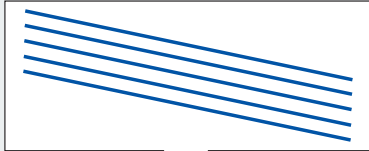
*Changes may occur. Contact the operator to discuss their pipeline systems and areas of operation.*



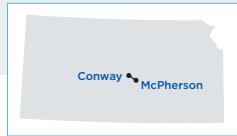
**CHS INC.**

2000 S. Main  
 McPherson, KS 67460  
 Non-Emergency Number: (855)-4-CHSPIPE  
 Email: publicawareness@chsinc.com  
 Website: www.chsinc.com

**CHS MCPHERSON REFINERY INC. PIPELINES**



Conway  
Underground Storage



CHS Refinery at  
McPherson

**Details of Conway -  
McPherson Lines\***

The pipelines located between the Conway Underground Storage and CHS Refinery at McPherson are comprised of five separate pipelines. They contain various products including pentane, natural gas liquids (NGL), butane, propane and gasoline.

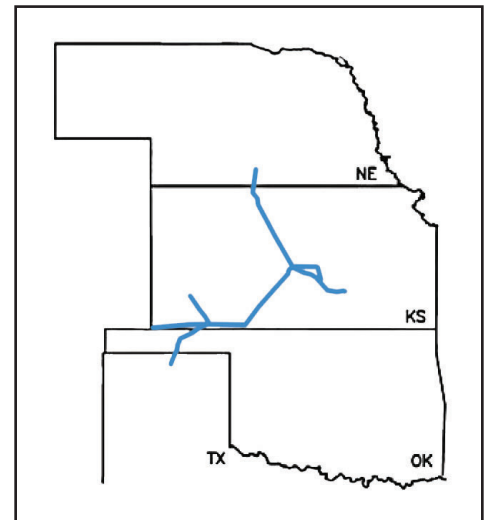
\*These pipelines can contain highly volatile liquids

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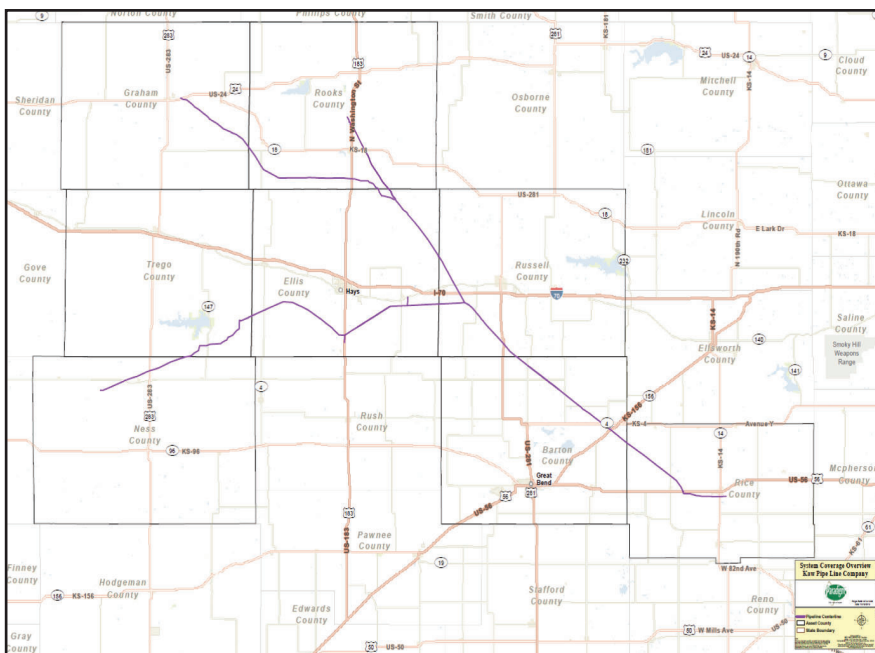


24 hour Emergency.... 1-844-721-6611  
 Kansas One-Call ..... 1-800-344-7233  
 Nebraska One Call ..... 1-800-331-5666  
 Iowa One Call ..... 1-800-292-8989  
 National One Call ..... 811

**CHS McPherson Refinery Inc. Pipeline**



**Jayhawk Pipeline**



**Kaw Pipe Line**

