



**US Headquarter Office**  
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 Phone: (952) 944-3183  
 Website: www.alliancepipeline.com

ERP Location: [www.alliancepipeline.com/SafetyEnvironment/Safety/Emergency/Pages/default.aspx](http://www.alliancepipeline.com/SafetyEnvironment/Safety/Emergency/Pages/default.aspx)

## INCIDENT ACTION PLAN

### **(Emergency Response Plan):**

APL practices the National Incident Management System (NIMS) and will integrate into the Incident Command System (ICS) in an emergency.

- Ensure Life Safety First, protect environment and property next.
- Isolate area and deny entry
- Establish minimum 1/2 mile exclusion
- Determine if atmosphere is safe
- Evacuate if necessary and safe
- Notify Alliance Pipeline
- Safely Control ignition sources
- If ignited, allow to self-extinguish
- Contain or control secondary fires

## PIPELINE UNIQUE CHARACTERISTICS

- Un-odorized
- 1,935 psig – Operating Pressure
- 36" Steel Pipe
- .622" Pipe thickness (thicker under roadways and rivers)
- Compressor Stations – Located every 120 miles
- Automated Block Valves – located every 20 miles
- High Energy Natural Gas
  - Methane
  - Propane
  - Butane
  - Ethane
  - Pentane

## **EMERGENCY CONTACT:** (800) 884-8811

**PRODUCTS/DOT GUIDEBOOK ID#/GUIDE#:**  
 Natural Gas      1971      115

### **MINNESOTA COUNTIES OF OPERATION:**

Blue Earth	Renville
Chippewa	Sibley
Freeborn	Stevens
Kandiyohi	Swift
Le Sueur	Traverse
Mower	Waseca
Nicollet	

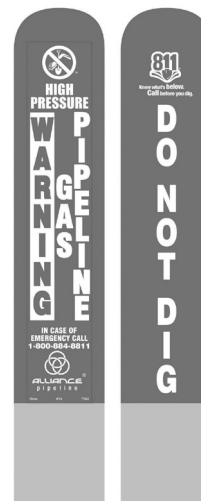
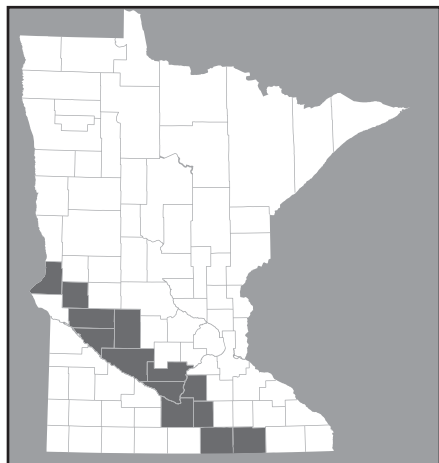
*Changes may occur. Contact the operator to discuss their pipeline systems and areas of operation.*

## EMERGENCY RESPONSE LIAISON

### **Contact for: Exercises Emergency Response Plan Reviews Incidents After Action Reviews**

Dan Munthe  
 Liaison Officer  
 Phone: 952-983-1032  
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Randy Phillips  
 Corridor Representative  
 Cell: 612-597-9616



Alliance Pipeline Markers - Found at road crossings, fencelines and street intersections. Markers do not indicate exact location of the pipeline.

