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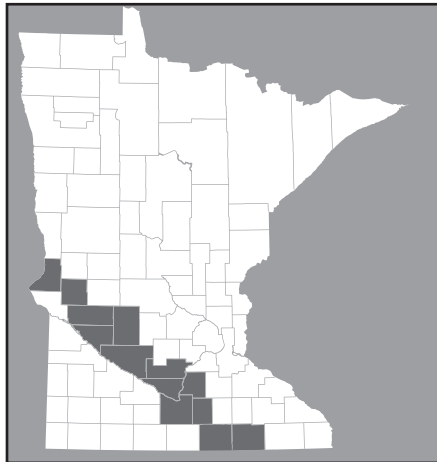
ERP Location: www.alliancepipeline.com/SafetyEnvironment/Safety/Emergency/Pages/default.aspx

INCIDENT ACTION PLAN

(Emergency Response Plan):

APL practices the National Incident Management System (NIMS) and will integrate into the Incident Command System (ICS) in an emergency.

- Ensure Life Safety First, protect environment and property next.
- Isolate area and deny entry
- Establish exclusion/hazard zone
- Determine if atmosphere is safe
- Evacuate if necessary and safe
- Notify Alliance Pipeline
- Safely Control ignition sources
- If ignited, allow to self-extinguish
- Contain or control secondary fires



PIPELINE UNIQUE CHARACTERISTICS

- Isolation and evacuations
- Minimum Exclusion zone – ½ mile depending on conditions
- 1,935 psig – Operating Pressure
- 36" Pipe
- Compressor Stations – Located every 120 miles
- Automated Block Valves – located every 20 miles
- High Energy Natural Gas
 - Methane
 - Propane
 - Butane
 - Ethane
 - Pentane
- Un-odorized
- .622" Pipe thickness (thicker under roadways and rivers)
- Internally and externally coated with fusion bonded epoxy

EMERGENCY RESPONSE LIAISON

Contact for: Exercises Emergency Response Plan Reviews Incidents After Action Reviews

Dan Munthe
 Liaison Officer
 Phone: 952-983-1032
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EMERGENCY CONTACT:
(800) 884-8811

PRODUCTS/DOT GUIDEBOOK ID#/GUIDE#:		
Natural Gas	1971	115

MINNESOTA COUNTIES OF OPERATION:

Blue Earth	Renville
Chippewa	Sibley
Freeborn	Stevens
Kandiyohi	Swift
Le Sueur	Traverse
Mower	Waseca
Nicollet	

Changes may occur. Contact the operator to discuss their pipeline systems and areas of operation.



Alliance Pipeline Markers - Found at road crossings, fencelines and street intersections. Markers do not indicate center of pipeline.

