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 Fax: (651) 480-3827
 Email: pipelinesafety@fhr.com
 Website: www.fhr.com

Flint Hills Resources owns and/or operates over 4,000 miles of pipeline systems that transport crude oil, refined petroleum products, chemicals and natural gas liquids, efficiently, reliably, and safely. In Minnesota, Flint Hills Resources operates the Wood River Pipeline System, the Wisconsin Pipeline System, and Minnesota Pipeline Company System, which transport crude oil and refined petroleum products.

Flint Hills Resources Integrity Management Program

Flint Hills Resources is committed to maintaining the highest standards in safety. Flint Hills Resources has an Integrity Management Program that is designed to protect the mechanical integrity, safety, and reliability of its pipelines. Flint Hills Resources adheres to federal and state regulations and also partners with local emergency responders to verify that this integrity management plan is appropriate for each section of its pipelines.

One Call Center	Phone Number	Website
811 National	811	www.call811.com
Gopher State One Call	1-800-252-1166	www.gopherstateonecall.org

Know the three R's

RECOGNIZE

Your sense of sight, sound and smell may help you recognize the signs of a pipeline leak.

Sight – Seeing a pool of liquid, a white cloud or fog, discolored vegetation, flames or vapors, oily sheen or water bubbling near a pipeline without obvious reason.

Sound – Hearing a hissing, roaring or bubbling sound from the ground or water near a pipeline.

Smell – Smelling a strange or unusual smell, such as a strong petroleum odor or “rotten eggs” near a pipeline.

REACT

DO stop work immediately.

DO turn off and leave equipment and vehicles.

DO immediately leave the area, on foot, in an upwind or crosswind direction, away from any vapors or fumes.

DO warn others to stay away.

DO NOT do anything that might ignite the leaking product, including making a phone call, starting an engine or driving a vehicle, lighting a match, or even switching on or off a light.

DO NOT operate any pipeline valves.

DO NOT touch or inhale the product.

REPORT

- Call 911 or the local fire or police department.
- When it is safe to do so, call the Flint Hills Resources 24-hour emergency number **800-688-7594**

**EMERGENCY CONTACT:
 (800) 688-7594**

PRODUCTS/DOT GUIDEBOOK ID#/GUIDE#:

Butane	1011/1075	115
Crude Oil	1267	128
Diesel Fuel	1202/1993	128
Gasoline	1203	128
Jet Fuel	1863	128
Propane	1075/1978	115

**MINNESOTA
 COUNTIES OF OPERATION:**

Anoka	Rice
Benton	Scott
Carver	Sherburne
Clearwater	Sibley
Dakota	Stearns
Freeborn	Steele
Hennepin	Todd
Hubbard	Wadena
McLeod	Washington
Meeker	Wright
Morrison	

Changes may occur. Contact the operator to discuss their pipeline systems and areas of operation.

