



ABOUT CALUMET SAN ANTONIO REFINING, LLC

Calumet is a master limited partnership and is a leading independent producer of high-quality, specialty hydrocarbon products in North America. Calumet processes crude oil and other feedstocks into customized lubricating oils, asphalt, solvents and waxes used in consumer, industrial and automotive products. Calumet also produces fuel products including gasoline, diesel and jet fuel. Calumet is headquartered in Indianapolis, Indiana and owns facilities primarily located in Illinois, Louisiana, Montana, New Jersey, Texas, and Pennsylvania.

Calumet's San Antonio Refining, LLC operates one pipeline spanning thirteen miles in Bexar County Texas. The pipeline begins at the Elmendorf Crude Terminal, south of the San Antonio River in Bexar County. The pipeline terminates at the San Antonio Refinery, located in San Antonio, Texas.

WHAT DOES CALUMET SAN ANTONIO REFINING, LLC DO IF A LEAK OCCURS?

To prepare for the event of a leak, Calumet regularly communicates and plans with local emergency responders. Upon notification of an incident or leak, Calumet will immediately dispatch trained personnel to assist emergency responders.

Calumet pipeline operators are trained to protect life, property, and facilities in case of an emergency.

Pipeline operators will also take steps to minimize the amount of product that leaks out and to isolate the pipeline emergency

MAINTAINING SAFETY AND INTEGRITY OF PIPELINES

Calumet San Antonio Refining, LLC invests significant time and capitol maintaining the quality and integrity of the pipeline. The pipeline is continuously monitored. Calumet utilizes weekly aerial surveillance and full time ground observation to identify possible dangers.

Where accessible, the pipeline right-of-way is kept clear and trimmed. Control center personnel continually monitor the pipeline system and assess changes in pressure and flow. They notify field personnel if there is a possibility of a leak. Shut-off valves are located along the pipeline and utilized to isolate a leak. Gas transmission and hazardous liquid pipeline operators have developed supplemental hazard and assessment programs known as Integrity Management Programs (IMPs). IMPs have been implemented for areas designated as "high consequence areas" in accordance with federal regulations.

Calumet San Antonio Refining, LLC has developed a Pipeline Spill Response Manual which outlines possible leak scenarios, delineates affected areas, and provides procedures for spill containment and remediation. For specific information about the San Antonio Refinery's pipeline operation, please contact us directly. General information about Calumet San Antonio Refining, LLC may be found on our website.

EMERGENCY CONTACT:
1-210-718-5349

PRODUCTS/DOT GUIDEBOOK ID#/GUIDE#:
Crude Oil 1267 128

TEXAS COUNTIES OF OPERATION:
Bexar

Changes may occur. Contact the operator to discuss their pipeline systems and areas of operation.

HOW TO GET ADDITIONAL INFORMATION

For specific information about the San Antonio Refinery's pipeline operation, please contact us directly at **210-419-5139**. General information about Calumet San Antonio Refining, LLC may be found on our website, www.calumetspecialty.com.

PRODUCTS TRANSPORTED IN YOUR AREA

PRODUCT	LEAK TYPE	VAPORS
HAZARDOUS LIQUIDS [CRUDE OIL]	Liquid	Initially heavier than air and spread along ground and collect in low or confined areas. Vapors may travel to source of ignition and flash back. Explosion hazards indoors, outdoors or in sewers.
HEALTH HAZARDS	Inhalation or contact with material may irritate or burn skin and eyes. Fire may produce irritating, corrosive and/or toxic gases. Vapors may cause dizziness or suffocation. Runoff from fire control or dilution water may cause pollution.	

