



**CountryMark**

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**OVERVIEW OF COUNTRYMARK'S CRUDE OIL GATHERING SYSTEM**

CountryMark's crude oil gathering system of 6" and 8" diameter includes 144.1 miles of pipe in Southern Illinois. It runs approximately from Patoka to Salem to Clay City, then south to Johnsonville and McLeansboro, then east to Enfield and then to the Wabash River heading to Mt. Vernon Indiana. There are storage tanks along the way at Patoka, Salem, Clay City, Johnsonville, Geff, Enfield and Maunie. There is also a short section running from Albion east to the Wabash River. Also, CountryMark operates 2", 3" and 4" feeder lines into this system within the same counties.

To determine which pipeline operators may have facilities in a particular area, a listing of operators with contact information that may be queried by State, County or zip code is accessible at the following NPMS web site: <https://www.npms.phmsa.dot.gov/>.

CountryMark transports crude oil along these gathering pipelines in southern Illinois. CountryMark realizes that some portions of these pipelines traverse High Consequence Areas as identified by PHMSA and therefore CountryMark has implemented integrity management activities on these pipelines to monitor and identify potential problems and to take any corrective actions needed before any problems would occur.

According to National Transportation Safety Board statistics, "pipelines are the safest method of transporting petroleum products. Pipelines transport two-thirds of all the crude oil and refined products in the United States." Pipeline Integrity Management activities in the industry are developed to maintain and improve on that safety record.

**COUNTRYMARK'S SAFETY MEASURES UNDERTAKEN**

CountryMark's integrity management activities continually assess the gathering system pipelines for anomalies that might result in a pipeline failure. To ensure our pipelines are safe and reliable, CountryMark routinely

runs in-line inspection (ILI) tools to identify these anomalies. CountryMark provides remedial action to the pipeline whenever an anomaly which we determine is a safety concern is detected through integrity management inspections. Remedial actions taken have included replacement of large sections of our gathering system pipeline over the last 10 years and continuing cathodic protection to protect the pipelines from corrosion.

These pipeline integrity activities are a means of assuring continued safe operation of CountryMark's pipeline and storage facilities and providing a reliable supply of quality fuel to our customers today and in the years to come.

**COMMUNICATIONS AND COORDINATION WITH LOCAL EMERGENCY RESPONSE OFFICIALS**

To acquaint emergency response officials with CountryMark's ability in

**EMERGENCY CONTACT:**  
**1-812-838-8500 or**  
**1-800-832-5490 Ext. 8500**

<b>PRODUCTS/DOT GUIDEBOOK ID#/GUIDE#:</b>		
Crude Oil	1267	128

**ILLINOIS COUNTIES OF OPERATION:**

Clay	Marion
Clinton	Wabash
Edwards	Wayne
Hamilton	White

*Changes may occur. Contact the operator to discuss their pipeline systems and areas of operation.*

responding to pipeline emergencies, CountryMark has in place emergency response plans for its pipelines. These plans are accessible at every facility. For more information please contact Melissa Anslinger at 812-833-2554.

**COUNTRYMARK REFINING AND LOGISTICS, LLC  
 Illinois Crude Oil Pipeline & Stations**

