



Farmer-owned with global connections

2000 S. Main
 McPherson, KS 67460
 Non-Emergency Number: (855)-4-CHSPIPE
 Email: publicawareness@chsinc.com
 Website: www.chspipelines.com

CHS Inc. is the nations largest farmer-owned cooperative, which accesses crude oil from our two refineries and moves refined fuel products to the market place via nearly 2,000+ miles of pipeline and 11 terminals in ND, MT, NE, KS, OK, WI and TX.

CHS McPherson Refinery Inc. Pipelines

CHS CHS operates 5 five distinct lines that transport various refined products to and from the refinery and underground storage caverns in Conway, KS. These five lines carry gasoline, NGL's, butane, propane and pentane. These products are often referred to has highly volatile liquids or HVL's.

In addition to the refinery and products pipeline, CHS's facilities include a regional office at McPherson and a crude oil trucking fleet of approximately 80 transports which operate in western Kansas. CHS also owns 100% of Jayhawk Pipeline, L.L.C., 100% of Kaw Pipe Line Company and 50% of Osage Pipe Line L.L.C.

Jayhawk Pipeline, L.L.C.

Jayhawk PIPELINE Formed in 1957, Jayhawk Pipeline is 100% owned by CHS Inc. based out of McPherson, Kansas. Jayhawk currently transports approximately 140,000 barrels per day of crude oil in both intrastate and interstate commerce, and is connected to all the major crude oil pipelines in Kansas. Jayhawk has over 70 employees. Jayhawk Pipeline, LLC operates nearly 800 miles of regulated pipeline throughout Kansas, Nebraska, Oklahoma and Texas and is the operator of Kaw Pipe Line Company and the Hooker-Clawson Pipeline.

Kaw Pipe Line Company

Kaw Pipe Line Company is 100% owned by the CHS McPherson Refinery Inc. and is operated by Jayhawk Pipeline, L.L.C.. Kaw includes pipeline located in 5 Kansas counties. Kaw receives crude oil from various truck unloading stations throughout central and North Central Kansas. Crude oil received is transported to delivery points near Chase and Lyons, Kansas.

COMMITMENT TO SAFETY, HEALTH & ENVIRONMENT

CHS Inc. is committed to participation in public education and furthering the general awareness of benefits and potential hazards surrounding pipeline operations in your community. Our companies highest priority is the transportation of crude oil in a reliable, safe and environmentally friendly manner. CHS Inc. is dedicated to these goals and follows all applicable pipeline rules and regulations, as well as industry best practices. Ensuring the mechanical integrity and utilizing safety management systems on its pipeline systems is an important ingredient toward accomplishing those goals.

To this end, CHS Inc. has created and implemented a comprehensive pipeline Integrity Management Plan (IMP), Damage Prevention Plan (DP), Spill Response Plan (SRP), SafetyManagement System (SMS) and Public Awareness Program (PAP). Through these efforts, the operator enhances public safety, further protects the environment, and reduces the risk of third-party damage to the pipeline system. The company provides the needed support, resources, and funding required to accomplish these goals. For additional information, contact CHS Inc. via the above website, phone number, or email.

24-Hour Emergency Contact:
 CHS McPherson Refinery Inc. Pipeline
1-844-721-6611
 Jayhawk Pipeline, L.L.C.
1-888-542-9575
 Kaw Pipe Line Company
1-888-542-9575

PRODUCTS/ DOT GUIDEBOOK ID#/ GUIDE#:		
Butane	1075	115
Crude Oil	1267	128
Diesel Fuel	1202/1993	128
Fuel Oil #1 & #2	1202	128
Gasoline	1203	128
Natural Gas	1971	115
NGL's	1075	11
Pentane	1265	128
Propane	1075/1978	115

**KANSAS
 COUNTIES OF OPERATION:**

CHS McPherson Refinery Inc.
 McPherson

Jayhawk Pipeline, L.L.C.

Barton	Osborne
Butler	Phillips
Clark	Pratt
Comanche	Rice
Ellsworth	Rooks
Harvey	Russell
Haskell	Sedgwick
Kiowa	Seward
McPherson	Stafford
Meade	Stevens
Morton	Trego
Ness	

Kaw Pipe Line Company

Barton	Russell
Ellis	Trego
Rice	

Changes may occur. Contact the operator to discuss their pipeline systems and areas of operation.



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