



**CountryMark**

**Melissa Anslinger**  
 401 Southwind Plaza  
 Mount Vernon, IN 47620  
 Phone: 812-833-2554  
 Website: www.countrymark.com

**OVERVIEW OF COUNTRYMARK'S PIPELINE INTEGRITY MANAGEMENT PLAN**

CountryMark's crude oil gathering system of 6" diameter pipeline in Kentucky consists of .6 miles of pipe in Henderson County, Kentucky from Hwy 136 at Alzey toward the Ohio River and to the Indiana state line in the Ohio River. It then proceeds 4.3 miles along CR 1040 S in Indiana until it reduces to 4" pipeline at Bluff Road and then proceeds to the CountryMark refinery in Mt. Vernon, Indiana. CountryMark also operates a 4" line from Alzey to Smith Mills, then southeast to Corydon and Robrads and then proceeds to Poole, Kentucky. There are storage tanks along the way at Meuth and Poole. Also, CountryMark operates 2" and 3" feeder lines into this system within the same counties.

To determine which pipeline operators may have facilities in a particular area, a listing of operators with contact

information that may be queried by State, County or zip code is accessible at the following NPMS web site: <https://www.npms.phmsa.dot.gov/>.

CountryMark transports crude oil along this gathering pipeline in western Kentucky. CountryMark realizes that this section of pipeline traverses a High Consequence Area as identified by PHMSA and therefore CountryMark has implemented integrity management activities on this pipelines to monitor and identify potential problems and to take any corrective actions needed before any problems would occur.

According to National Transportation Safety Board statistics, "pipelines are the safest method of transporting petroleum products. Pipelines transport two-thirds of all the crude oil and refined products in the United States." Pipeline Integrity Management Plans in the industry are developed to maintain and improve on that safety record.

**EMERGENCY CONTACT:**  
**1-812-838-8500 or**  
**1-800-832-5490 Ext. 8500**

PRODUCTS/ DOT GUIDEBOOK ID#/ GUIDE#:		
Crude Oil	1267	128

**KENTUCKY COUNTIES OF OPERATION:**

Henderson                      Webster

*Changes may occur. Contact the operator to discuss their pipeline systems and areas of operation.*

**COUNTRYMARK'S SAFETY MEASURES UNDERTAKEN**

CountryMark's integrity management activities continually assess the gathering system pipelines for anomalies that might result in a pipeline failure. To ensure our pipelines are safe and reliable, CountryMark routinely runs in-line inspection (ILI) tools to identify these anomalies.

CountryMark provides remedial action to the pipeline whenever an anomaly which we determine is a safety concern is detected through integrity management inspections. Remedial actions taken have included replacement of this 6" pipeline section in Kentucky and Indiana in 1999 and continuing cathodic protection to protect the pipelines from corrosion.

These pipeline integrity activities are a means of assuring continued safe operation of CountryMark's pipeline and storage facilities and providing a reliable supply of quality fuel to our customers today and in the years to come.

**COMMUNICATIONS AND COORDINATION WITH LOCAL EMERGENCY RESPONSE OFFICIALS**

To acquaint emergency response officials with CountryMark's ability in responding to pipeline emergencies, CountryMark has in place emergency response plans for its pipelines. These plans are accessible at every facility. For more information please contact Melissa Anslinger at 812-833-2554.

