



US North
Alliance Area Office
1520 8th Street S.E.
Valley City, ND 58072
Phone: 701-845-1929
Fax: 701-845-3002

US South
Alliance Area Office
1208 East Summit Street
Maquoketa, IA 52060
Phone: 563-652-0532
Fax: 563-652-0494

Pembina U.S.
1300 Post Oak Blvd
Suite 1050
Houston, TX 77056
Toll Free: 1-888-428-3222
Website: www.pembina.com

INCIDENT COMMAND SYSTEM

Alliance utilizes the Incident Command System (ICS) for managing a response to an emergency.

The ICS organizational structure is designed to coordinate with other responding agencies and to include those agencies inside a unified Command Post for a coordinated response.

IN THE EVENT OF AN EMERGENCY

1. Abandon any equipment being used in or near the area, moving upwind of the product release.
2. Warn others to stay away.
3. **If emergency services have not been notified, call 911 and then call the 24-hour pipeline emergency number for your area.**
4. Follow instructions given to you by local emergency responders and Alliance.

ACTIONS SPECIFIC TO EMERGENCY OFFICIALS

1. Secure the site and determine a plan to evacuate or shelter in place.
2. Monitor for hazardous atmospheres
3. Control and redirect traffic as needed
4. Provide immediate access to Alliance Pipeline representatives
5. Implement your local emergency plan.

PIPELINE LOCATION AND MARKERS

All pipeline markers provide the name of the pipeline operator, product being transported and a telephone number for reporting pipeline emergencies. These markers should never be used as a reference for a pipeline's exact location.

You can also find out where other companies' pipelines are in your area by going to the National Pipeline Mapping System website at <https://www.npms.phmsa.dot.gov>.



ALLIANCE PIPELINE UNIQUE CHARACTERISTICS

- Un-odorized
- 1,935 psig - Operating Pressure
- 36" Pipe
- .622" Pipe thickness, thicker under roadways and rivers
- Compressor Stations located every 120 miles
- Automated Block Valves located every 20 miles
- High Energy Natural Gas
 - Methane
 - Propane
 - Butane
 - Ethane
 - Pentane

**EMERGENCY CONTACT:
(800) 884-8811**

PRODUCTS/DOT GUIDEBOOK ID#/GUIDE#:
Natural Gas 1971 115

**MINNESOTA
COUNTIES OF OPERATION:**

Blue Earth	Renville
Chippewa	Sibley
Freeborn	Stevens
Kandiyohi	Swift
Le Sueur	Traverse
Mower	Waseca
Nicollet	

Changes may occur. Contact the operator to discuss their pipeline systems and areas of operation.

