



4111 E 37th St N
 Wichita, KS 67220
 Telephone: 855-831-6353
 Email: pipelinesafety@fhr.com
 Website: www.fhr.com

Flint Hills Resources owns and/or operates over 4000 miles of pipeline systems. In Texas, Flint Hills Resources, operates pipeline systems that transport crude oil, refined petroleum products, chemicals, and natural gas liquids, efficiently, reliably and safely.

The refined products, including gasoline, diesel, and jet fuel, are transported to distribution terminals for delivery to consumers throughout the state.

FLINT HILLS RESOURCES INTEGRITY MANAGEMENT PROGRAM

Flint Hills Resources is committed to maintaining the highest standards in safety. Flint Hills Resources has an Integrity Management Program that is designed to protect the mechanical integrity, safety, and reliability of its pipelines. Flint Hills Resources adheres to federal and state regulations and also partners with local emergency responders to verify that this integrity management plan is appropriate for each section of its pipelines.

One Call Center	Telephone Number	Website
811 National	811	www.call811.com
Texas 811	811	www.texas811.org

EMERGENCY CONTACT:
 Southeast Texas: 1-888-718-6597
 Southern Operating Group: 1-800-666-0051 or 1-800-666-0150

TEXAS COUNTIES OF OPERATION:		PRODUCTS	DOT GUIDEBOOK#:
Aransas	Johnson	Acetylene	116
Bastrop	Karnes	Anhydrous Ammonia	125
Bee	Kleberg	Benzene	130
Bell	Lee	Butadiene	116P
Bexar	Liberty	Butane	115
Brooks	Mclennan	Crude	128
Burleson	Milam	Diesel	128
Caldwell	Nueces	Dripolene	130
Calhoun	Orange	Ethane/Propane	115
Chambers	Panola	Gasoline	128
DeWitt	Refugio	Hydrogen	115
Falls	Robertson	Jet Fuel	128
Fayette	Rusk	Light Cycle Oil	128
Galveston	Sabine	Methanol	131
Goliad	San Augustine	Naphtha	128
Gonzales	San Patricio	Natural Gas	115
Gregg	Shelby	Natural Gas Condensate (Y-Grade)	128
Guadalupe	Starr	Nitrogen	121
Harris	Tarrant	Oxygen	122
Harrison	Travis	Propane	142
Hill	Victoria	Propylene	115
Jasper	Williamson	Raffinate	128
Jefferson	Wilson	Xylene	130
Jim Wells			

Changes may occur. Contact the operator to discuss their pipeline systems and areas of operation.



CALL

Contact the Texas One Call Center by calling 811 at least 48 hours, but not to exceed 14 calendar days before you want to dig. The One Call Center will notify Flint Hills Resources and other utilities of your intent to dig.



WAIT

Wait for facility owners to mark their underground facilities using paint, flags and/or stakes. Confirm that all facilities have been marked. If you know or believe that facilities have not been properly marked, you must make another call to the one call center before beginning any excavation work.



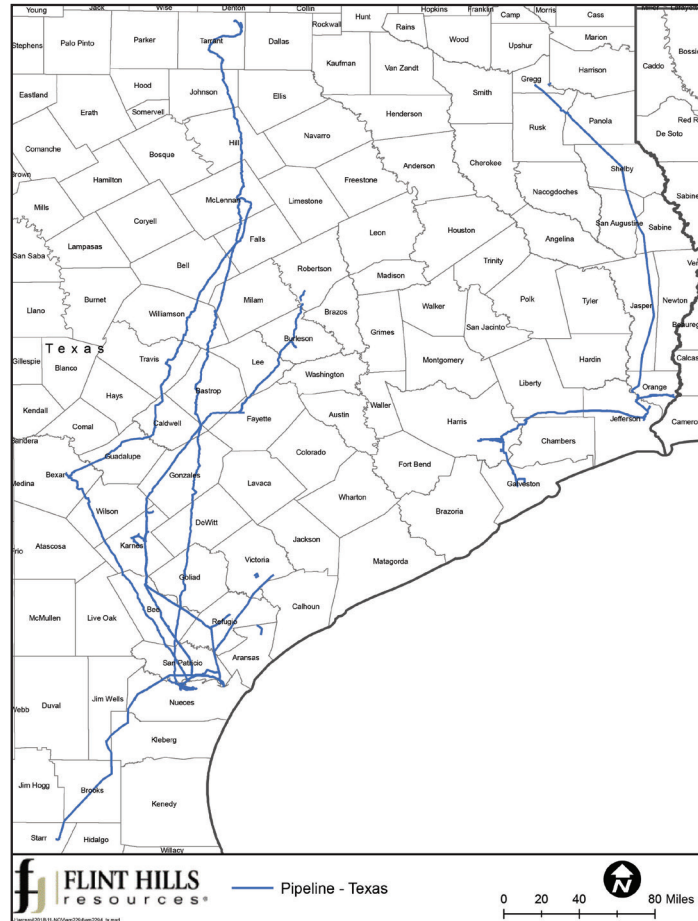
EXCAVATE

When digging within 25 feet of a Flint Hills Resources pipeline, a representative from the company must be present during the excavation. Expose the underground facility by carefully hand-digging or using other non-mechanized equipment until the location and route is confirmed. Continue to use caution even after the facility is exposed. Obey safe excavating practices and your state laws.

Flint Hills Resources

CALL BEFORE YOU DIG

Before you dig, drill, blast, or move any ground near a pipeline, call 811. This free call notifies your local one call center to have representatives of underground utilities come out and mark their facilities at no charge to you. Required by law, calling 811 can save your life, decrease the cost of your project, and prevent damage to our underground pipeline transportation system.



RECOGNIZE



REACT



REPORT

RECOGNIZE

Your sense of sight, sound and smell may help you recognize the signs of a pipeline leak.

Sight – Seeing a pool of liquid with a sheen or unusual smell, a white cloud or fog, discolored vegetation, flames or vapors, oily sheen or water bubbling near a pipeline without obvious reason.

Sound – Hearing a hissing, roaring or bubbling sound from the ground or water near a pipeline.

Smell – Smelling a strange or unusual smell, such as a strong petroleum odor or “rotten eggs” near a pipeline.

REACT

- DO** stop work immediately.
- DO** turn off and leave equipment and vehicles.
- DO** immediately leave the area, on foot, in an upwind or crosswind direction, away from any vapors or fumes.
- DO** warn others to stay away.
- DO NOT** do anything that might ignite the leaking product, including making a phone call, starting an engine or driving a vehicle, lighting a match, or even switching on or off a light.
- DO NOT** operate any pipeline valves.
- DO NOT** touch or inhale the product.

REPORT

- Get to a safe place, then:
- Call 911 or the local fire or police department.
- When it is safe to do so, call the Flint Hills Resources 24-hour emergency numbers
SETX: 1-888-718-6597
SOG: 1-800-666-0051 or
1-800-666-0150

