



**OVERVIEW**

At Seadrift Coke, our employees are committed to operate a safe natural gas system. Public safety and environmental health are always top priority. Seadrift Coke L.P. pipeline provides a secondary source of natural gas for the Seadrift Coke L.P. Needle Coke Production Facility.

If you observe any unusual or suspicious activity near our pipeline facilities or in the unlikely event an emergency occurs, please call us at any time using one of the numbers listed in this document.

More information on Seadrift Coke can be found at: [www.graftech.com](http://www.graftech.com)

**SYSTEM HIGHLIGHTS**

- Name of system: Seadrift Coke L.P.
- Length of system: 0.08 miles
- List of products transported: Natural Gas
- Diameter of pipelines in system: 6 inch

**WHAT ARE THE SIGNS OF A NATURAL GAS PIPELINE LEAK?**

- Blowing or hissing sound
- Dust blowing from a hole in the ground
- Continuous bubbling in wet or flooded areas
- Gaseous or hydrocarbon odor
- Dead or discolored vegetation in a green area
- Flames, if a leak has ignited

**WHAT SHOULD I DO IF I SUSPECT A PIPELINE LEAK?**

Your personal safety should be your first concern:

- Evacuate the area and prevent anyone from entering
- Abandon any equipment being used near the area
- Avoid any open flames
- Avoid introducing any sources of ignition to the area (such as cell phones, pagers, 2-way radios)
- Do not start/turn off motor vehicles/ electrical equipment
- Call 911 or contact local fire or law enforcement
- Notify the pipeline company
- Do not attempt to extinguish a natural gas fire
- Do not attempt to operate any pipeline valves

**PIPELINE SAFETY**

System failures occur infrequently along the nation's network of interstate natural gas pipeline facilities, and many of these are caused by damage from others digging near the pipeline. We watch for unauthorized digging, but we request your help to notify us.

We participate in One-Call Centers and strongly encourage those who are going to dig to call their state One-Call Center or the 811 "Call before you dig" hotline (see below) to allow pipeline companies and owners of other buried utilities a chance to mark the underground facilities in the area before digging begins.

You can also find out where other companies' pipelines are in your area by going to the National Pipeline Mapping System website at [www.npms.phmsa.dot.gov](http://www.npms.phmsa.dot.gov).

**EMERGENCY RESPONSE PLANS**

An Emergency Response Plan is developed for each pipeline facility to contain, control and mitigate the various types of emergency conditions/situations that could occur at one of our facilities. For more information regarding Seadrift Coke's emergency response plans and procedures, contact us directly.

**EMERGENCY CONTACT:**

**1-361-552-8300 (24/7/365)**

**PRODUCTS/DOT GUIDEBOOK ID#/GUIDE#:**

Natural Gas      1971      115

**TEXAS  
 COUNTIES OF OPERATION:**

Calhoun

*Changes may occur. Contact the operator to discuss their pipeline systems and areas of operation.*

**PIPELINE LOCATION AND MARKERS**

Pipeline markers are used to indicate the approximate location of a natural gas pipeline and to provide contact information. Markers should never be removed or relocated by anyone other than a pipeline operator.

**CONTACTS**

For Additional Information Contact:  
 David Childs  
 HSEP Manager  
 361-551-4593  
[David.childs@seadriftcoke.com](mailto:David.childs@seadriftcoke.com)